

Date: Monday, 17/07/2006 2:57:45 PM
 User: Linda Laelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET HINGE
Job Number	: 27868		
Estimate Number	: 10903		
P.O. Number	: N/A	Part Number	: D33281
This Issue	: 17/07/2006 S.O. No. : N/A	Drawing Number	: D3328 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 17/07/2006 Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 27868	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 24/07/2006 Qty: 12 Um: Each
Checked & Approved By	:		
Comment	: Est. A 05.02.09 New issue KJ/JLM Est rev B 06.07.17 waterjet EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S125	1010-1025 sheet .125
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Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.3024 sf(s)

1010-1025 sheet .125

batch: M15975

M1 06 07 20

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3328

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

M1 06 07 20

(12)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M1

06 07 20

(12)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

Jan 07 20

(12)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

SA1

06 07 20

(12)

SA1

Date: Monday, 17/07/2006 2:57:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 27868

Part Number: D33281

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: by

SAD 06.07.20

F2

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06.07.21

Job Completion



u 06.07.21

Date: Tuesday, 7/11/2006 1:05:50 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 27868	
Estimate Number : 10903	
P.O. Number :	Part Number : D33281
This Issue : 7/11/2006 S.O. No. :	Drawing Number : D3328 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run :	Material :
Written By : _____	Due Date : 7/18/2006 Qty: 12 Um: Each
Checked & Approved By : _____	
Comment : Est. A 09.02.09 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: _____
 Email or Ship DXF file to vendor
 Laser Cut flat pattern per Dwg D3328
 Possible Supplier: Industrial Laser
 Material release note is required

WATERJET

2.0	D33281F	Basket Hinge
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Comment: Qty.: 1.0000 U(s)/Unit Total : 12.0000 U(s)
 Basket Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 7/11/2006 1:05:51 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 27868

Part Number: D33281

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

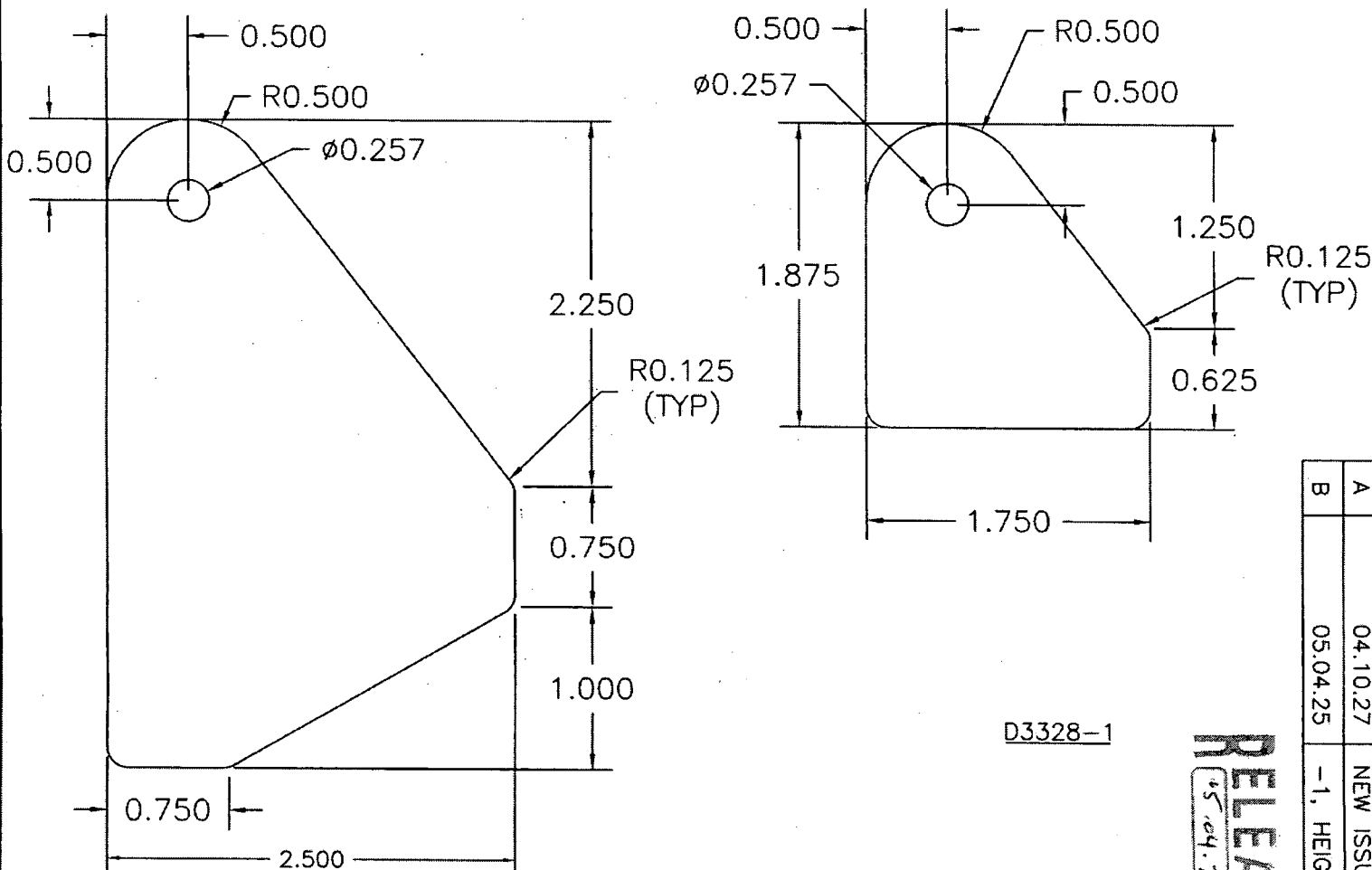
QA: N/C Closed: _____ Date: _____



DESIGN		DRAWN BY		DART AEROSPACE LTD	
GH		GH		HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.		REV. B	
GH	GH	D3328		SHEET 1 OF 1	
DATE		TITLE		SCALE	
05.04.25		BASKET HINGE		1:1	
A	04.10.27	NEW ISSUE			
B	05.04.25	-1, HEIGHT DECREASED BY 0.125			

RELEASED
15.04.28

D3328-1



- NO. 27868
- WORK ORDER
- NO. 27868
- 3328-3 BASKET HINGE
- MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010S-S10GA)
- 1) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
 - 2) ALL DIMENSIONS ARE IN INCHES
 - 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

